

SECTION 6
REMEDIAL & REPAIR

CASING ROLLERS



CASING ROLLERS									
To Roll		4-1/2"	5-1/2"	6-5/8"	7-5/8"	9"	10-3/4"	13"	16"
Casing Size		4-3/4" 5" CSG	5-3/4" 6" CSG	7" CSG	8-5/8" CSG	9-5/8" 10"* CSG	11-3/4"* 12"* CSG	13-3/8" CSG	18-5/8"* CSG
Top Connection		2-3/8" REG	2-7/8" REG	3-1/2" REG	4-1/2" REG	4-1/2" REG	6-5/8" REG	6-5/8" REG	6-5/8" REG
Circulation Hole		1/2"	5/8"	1"	1-1/4"	1-1/2"	1-3/4"	2"	2"
Roller	Length	4	5	6	7	8	9	10	11
Complete Assembly	Part# Price	CR-5 \$5,302	CR-54 \$6,916	CR-7 \$8,591	CR-85 \$10,691	CR-95 \$13,471	CR-106 \$18,203	CR-133 \$28,759	CR-185 \$34,508

CASING ROLLERS – REPLACEMENT PARTS									
Mandrel	Part# Price	CR-5-1 \$2,711	CR-54-1 \$3,595	CR-7-1 \$4,470	CR-85-1 \$5,466	CR-95-1 \$6,678	CR-106-1 \$10,286	CR-133-1 \$17,215	CR-185-1 \$20,506
Nose Cone	Part# Price	CR-5-2 \$1,044	CR-54-2 \$1,431	CR-7-2 \$1,771	CR-85-2 \$2,131	CR-95-2 \$2,372	CR-106-2 \$2,613	CR-133-2 \$3,782	CR-185-2 \$5,257
Lower Roller	Part# Price	CR-5-3 \$566	CR-54-3 \$706	CR-7-3 \$962	CR-85-3 \$1,268	CR-95-3 \$1,771	CR-106-3 \$2,163	CR-133-3 \$3,595	CR-185-3 \$4,034
Middle Roller	Part# Price	CR-5-4 \$621	CR-54-4 \$811	CR-7-4 \$975	CR-85-4 \$1,279	CR-95-4 \$1,771	CR-106-4 \$2,163	CR-133-4 \$3,072	CR-185-4 \$3,574
Upper Roller	Part# Price	CR-5-5 \$675	CR-54-5 \$795	CR-7-5 \$906	CR-85-5 \$1,213	CR-95-5 \$1,727	CR-106-5 \$2,131	CR-133-5 \$2,929	CR-185-5 \$3,334
Ball Bearings	Part# No. Req. Price	CR-5-6 9 \$2	CR-54-6 13 \$2	CR-7-6 15 \$2	CR-85-6 12 \$3	CR-95-6 16 \$3	CR-106-6 24 \$3	CR-133-6 21 \$5	CR-185-6 28 \$5
Loading Slot Set Screw	Part# Price	CR-5-7 \$35	CR-54-7 \$35	CR-7-7 \$46	CR-85-7 \$46	CR-95-7 \$46	CR-106-7 \$46	CR-133-7 \$65	CR-185-7 \$65

Add 10% to Mandrel price if connection is ordered on bottom of Mandrel.

WHEN ORDERING, PLEASE SPECIFY:

1. Name and number of assembly or part
2. Casing O.D. and weight
3. Top connection, if other than standard

RECOMMENDED SPARES:

- 1 middle roller, each casing size
- 1 nose cone, each casing size
- 1 set of ball bearings
- (2) loading slot set screws

*** OVERSIZE ROLLERS – (SAME PART NUMBERS AS ABOVE)**

Size		8-5/8"	10"	11-3/4"	12"	18-5/8"		
Nose Cone	Price	\$2,130	\$2,130	\$3,403	\$3,403	\$5,225		
Lower Roller	Price	\$1,428	\$2,130	\$3,417	\$4,093	\$5,962		
Middle Roller	Price	\$1,428	\$2,130	\$3,417	\$4,192	\$5,252		
Upper Roller	Price	\$1,376	\$2,102	\$3,389	\$4,192	\$4,938		